

# Green Industry for Circular Economy

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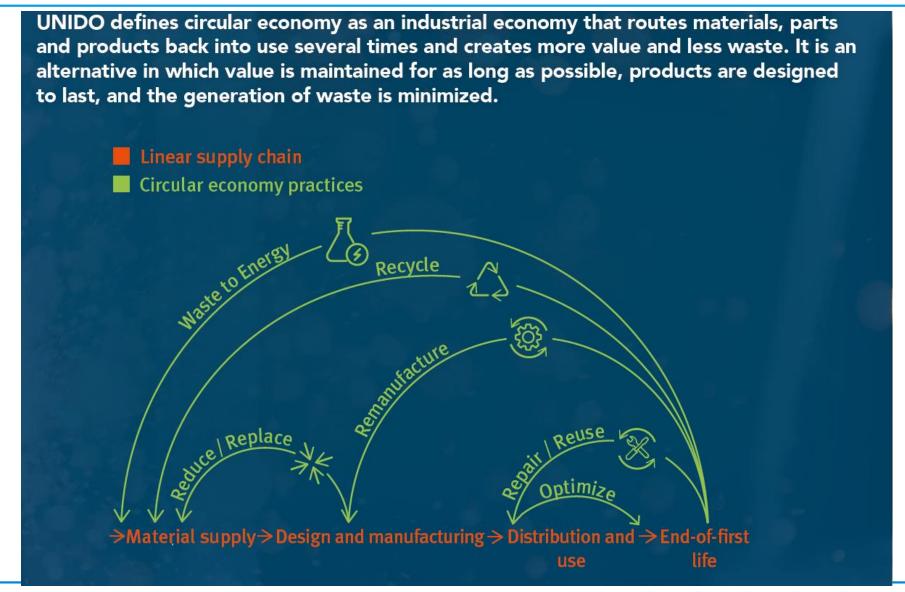














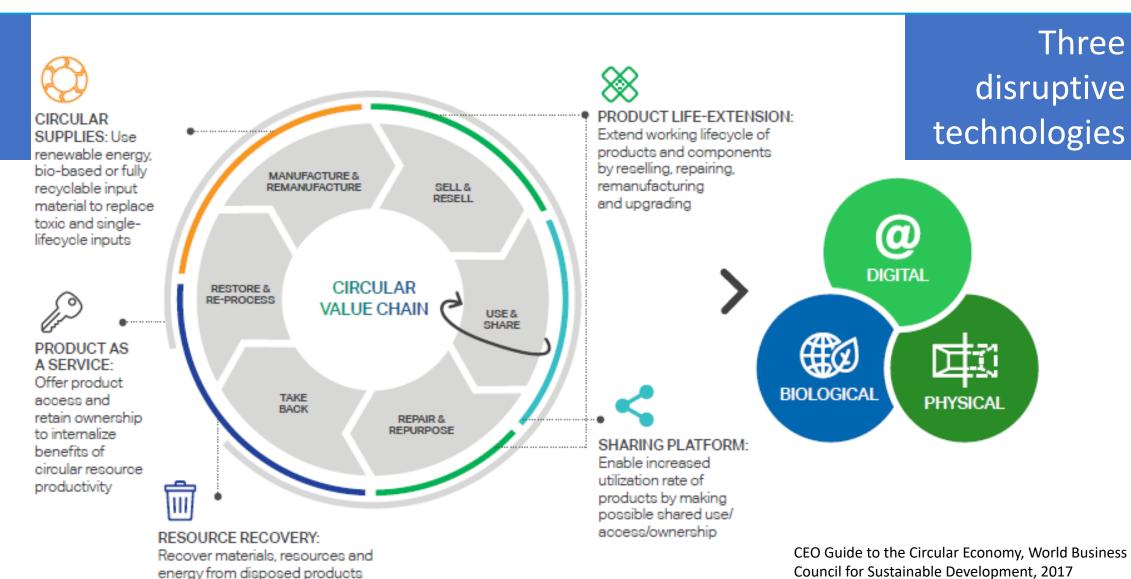








# Five business models









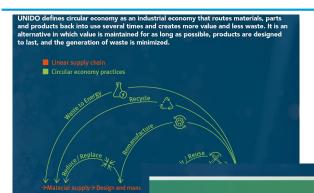








or by-products



## ECONOMIC OUTCOME: increased resource productivity

ENVIRONMENTAL OUTCOME: reduced environmental impact

SOCIAL OUTCOME: improved well-being

Reduced production costs and improved competitiveness

New business activities and models

New markets and investment opportunities

Enhanced consumer loyalty

Increased long-term availability of supply

Reduced emissions of greenhouse gases

Reduced emissions of pollutants and end-of-life waste

Quality of ecosystem services ensured

Natural resources (water, land and materials) preserved

Biodiversity safeguarded

New jobs and incomes

Improved health and working conditions

New partnerships and collaborations

Innovations and technologies that make life easier

















# Circular <del>| Recycling</del>

3R

Reduce

Reuse

Recycle

6R

Rethink

Refuse

Reduce

Reuse

Repair

Recycle

**12**R

Reduce

Reuse

Recycle/reclaim

Repair

Refurbish/recondition

Remanufacture

Repurpose

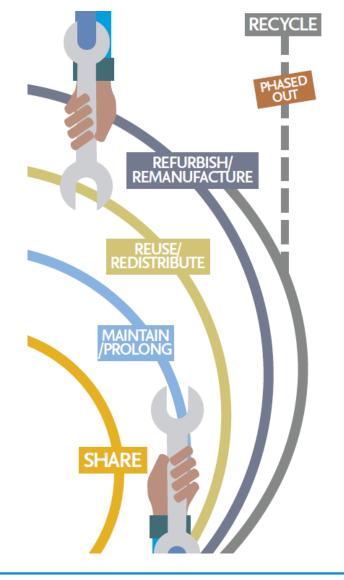
Redesign

Research/develop

Reskill

Reverse (logistics)

Re-vision (production)



A Zsakay, 2020















## Industry Agenda for Circular Economy

#### **GO RENEWABLES**

Maximize substitution of non-renewable resources

Resource shift

#### RELENTLESSLY PRACTICE EFFICIENCY

Improve efficiency of use of all resources

Resource efficiency

**RECYCLE PERPETUALLY** 

Value recovery from all wastes

Resource circularity

Shift to extended business models that focus on value creation, value preservation and value recovery from natural resources

Van Berkel & Fadeeva, 2020

















#### 1. Go Renewable

### Resource Man Made Systems up to Nature's Capability Process & Product Innovation

 Solar Heating of Industrial **Process** 

Advanced dehydration unit based on conduction, convection and radiation







Concentrating Solar Thermal proven up to ~400°C, coving ~52% of industrial heat use



Water purification without chemicals or energy



Enzymes as biocatalyst for production of antibiotics, at room temperature, without solvents and higher efficiency Cellzyme Biotech





Horizontal flame for radiant heat transfer as in charcoal to save 30% fuel



SHIFT

Resource











Agnisumukh





## 2. Practice Efficiency

















## Resource Efficient and Cleaner Production

#### **Clean Leather Technologies**

Reducing salinity and effluent load by over 30% through hair save un-hairing

Up to 20% water conservation through measurement and reuse



10% energy savings with solar air drying of leather

















3. Recycle Perpetually

## Embed Man-Made Products in Natural Ecosystems

Closing the Loop

Circularity in denim processing

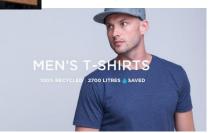
- 70% water use
- 50% fuels
- 20% recycled fibre
- Salt recovery





#### Circular Product

100% post consumer recycled knitwear







Biodegradable sanitary pads from waste banana fibre



Omega-3 fatty acids from silk worm pupae



Silica additive from rice husk ash to reduce tyre rolling resistance















## Getting Ahead of the Curve

- Landfill, effluent and air regulations and enforcement
- (Economic) liability

## Discourage Disposal

**Environmental Policy** 

## Reward Circular

- Standardization
- Product requirements
- (Public) Procurement

- Lifestyle and consumption patterns
- Business models
- Products and technologies

## Foster Innovation

Innovation & **Education Policy** 

**Economic** Policy

















UN India, 2018



## In Closing



## Circular economy

- Can mean different things to different people, yet goes much beyond recycling
  - Circular physical products and value chains with perpetual materials and resource flows
  - Economy business models that create and retain value
- Is designed in and provides a new lens for business, product and process innovation
- Is achievable through
- Industrialization of
  - Resource switch
  - Resource efficiency
  - Resource circularity

















## Want to know more?

















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