**Sixth Regional 3R Forum in Asia and the Pacific** Parallel Roundtable 3: Economic Opportunities through 3R - Biomass Waste

Economic potential of biomass utilization - Case of Japan

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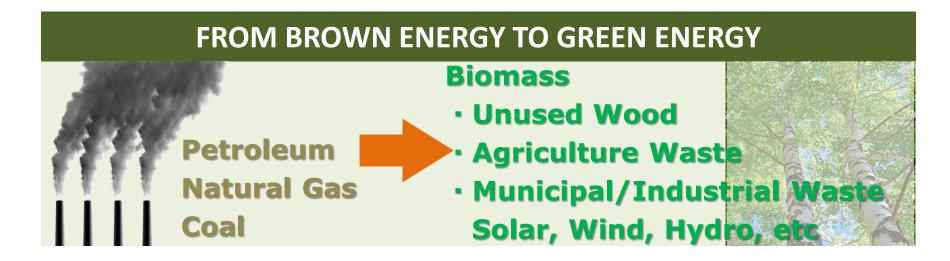
### Biomass Utilization in Japan

# Case 1: Biomass Boiler

# Case 2: Sludge Digestion

# **Background of Biomass utilization**





#### **Advantages of Green Energy**

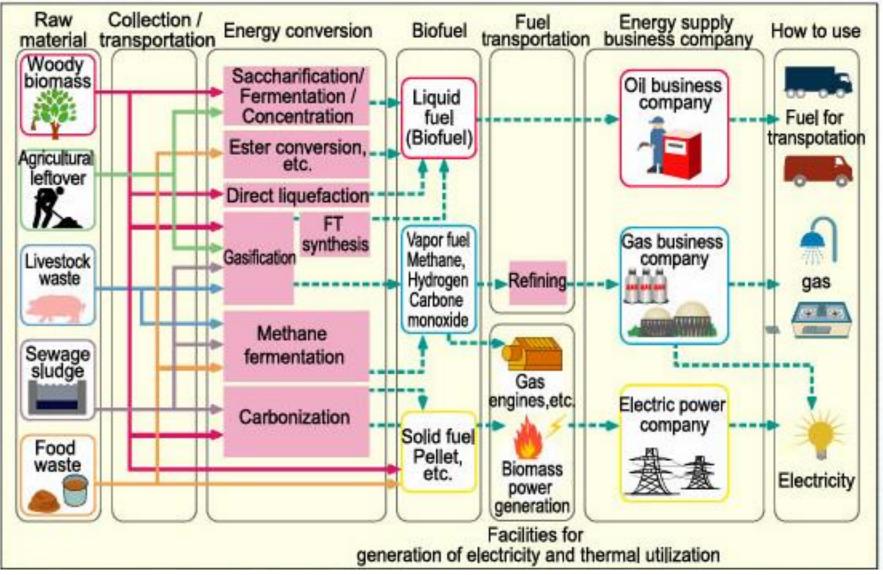
- Carbon Neutral
- Renewable
- New Industry Development in rural area

#### **Advantages of Biomass Energy**

Stable and independent from Weather/Season/Climate

### How to use Biomass



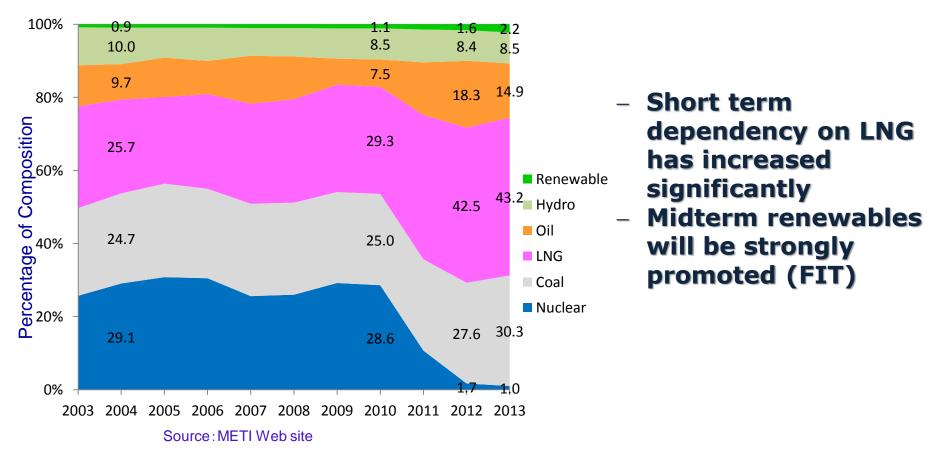


Source : http://www.enecho.meti.go.jp/en/brochures/pdf/english2010.pdf

### **Fuel Mix in Power Generation**



After Discontinuation of Nuclear Power Plant Operation Japan's Fuel Mix for Electricity Production will be Reoriented, Biomass and other Renewables are Strongly Promoted.



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## **Feed in Tariff for Biomass**



Categories		Purchase prices (/kWh, FY2015)	Purchase period
Wood (unused)	2,000 kW or more	<b>32</b> yen +tax	20 years
	Less than 2,000 kW	<b>40</b> yen +tax	20 years
Wood (general)		<b>24</b> yen +tax	20 years
Wood (waste materials of buildings)		<b>13</b> yen +tax	20 years
Waste materials		<b>17</b> yen +tax	20 years
Methane fermentation		<b>39</b> yen +tax	20 years

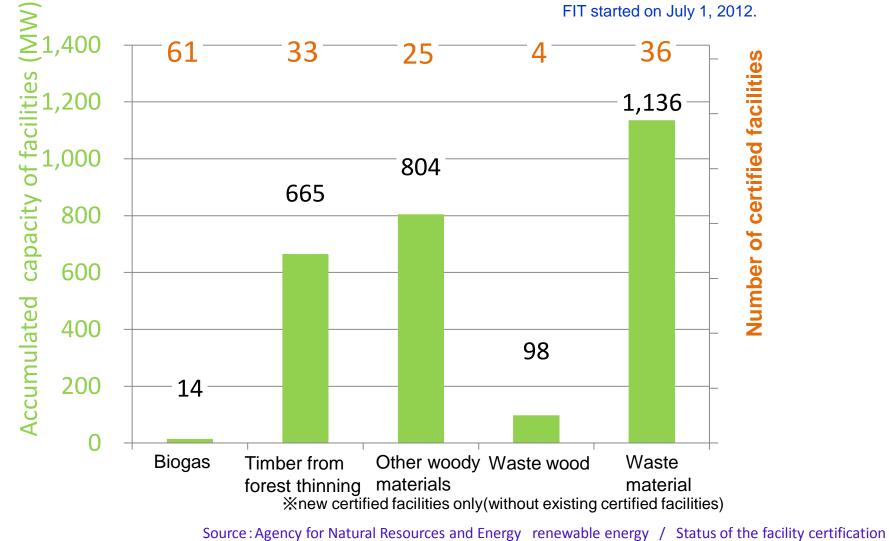
Source : Created based on

http://www.enecho.meti.go.jp/category/saving\_and\_new/saiene/data/kaitori/2015\_fit.pdf

## FIT Certified Biomass Power Plant Projects



From July 2012 to April 2014



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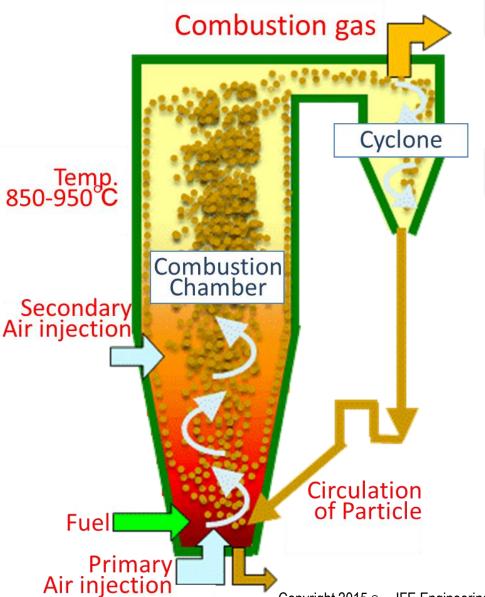
### Biomass Utilization in Japan

## Case 1: Biomass Boiler

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# Advantages of JFE's CFB Boiler





### **Mechanism of Combustion**

Bed material (Silica sand) is circulated together with fuel in the chamber. In the circulation, fuel and injected air are well mixed in order to realize complete combustion.

### Advantages

### (1)Great Variety of fuel

- Raw tree (high moisture) to coal (possible mix ratio 0-100%)
- Low grade coal (low ranked coal, high ash content, low melting ash)

### **②High efficiency**

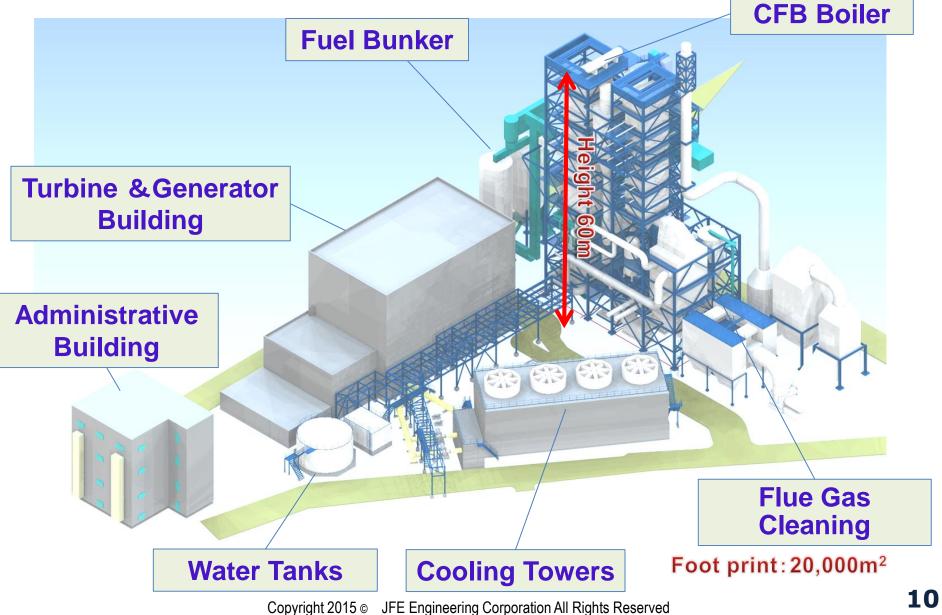
 Low excess air combustion, High efficiency boiler

### ③Environmental friendliness

- NOx control Low temperature combustion, Hot char restoration
- SOx control Desulfurization using lime stone

### Design Model : 50MW CFB Boiler Power Plant





# Variety of Fuel (1/3)



Fuel type		Calorific value (kcal/kg) Main Origin	Remarks	
Wood tip		1,800~2,000	Wood tip with very high moisture can	
		Widely available	cause incomplete combustion	
Wood pellet		4,000 <b>~</b> 5,000	<ul> <li>The material can be easily crushed</li> <li>Material of pellet binder (Chlorine)</li> </ul>	
		South East Asia, Russia, North America, China,	can cause corrosion of the boiler tube • Storage required	
PKS (Palm Kernel Shell)		3,400	Contamination by fruits	
		Indonesia, Malaysia	Contamination by fruits	

# Variety of Fuel (2/3)



Fuel type	Calorific value (kcal/kg) Main Origin	Remarks
Construction Waste	3,000 <b>~</b> 3,800	
	Waste management industry	
RDF (Refuse Derived Fuel)	3,500 <b>~</b> 4,000	Chlorine from material can cause corrosion of the boiler tube
	Waste management industry	
RPF (Refuse Paper & Plastic Fuel)	5,000 <b>~</b> 6,000	
	Waste management industry	

## Variety of Fuel (3/3)



	Fuel type	Calorific value (kcal/kg) Main Origin	Remarks
Tire tip	Tire tip	8,000 <b>~</b> 9,000	
	Waste management industry	Wire inside is not combustible	
Coal		6,000 <b>~</b> 7,000	
		Widely available	Sulfur component can cause corrosion of the boiler tube
Oil coke		7,000 <b>~</b> 8,000	Sulfur/ Vanadium component can
		petroleum Refinery	cause corrosion of the boiler tube



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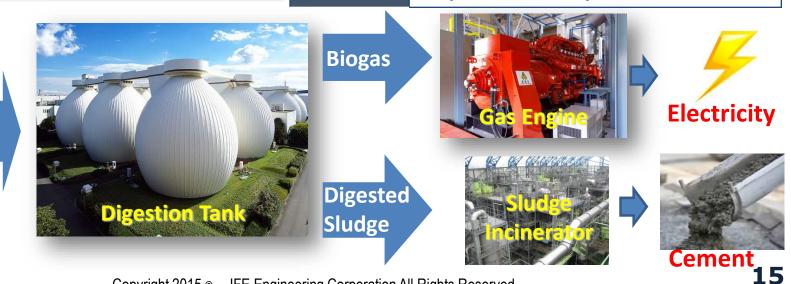
## Biogas power generation : Sewage Sludge





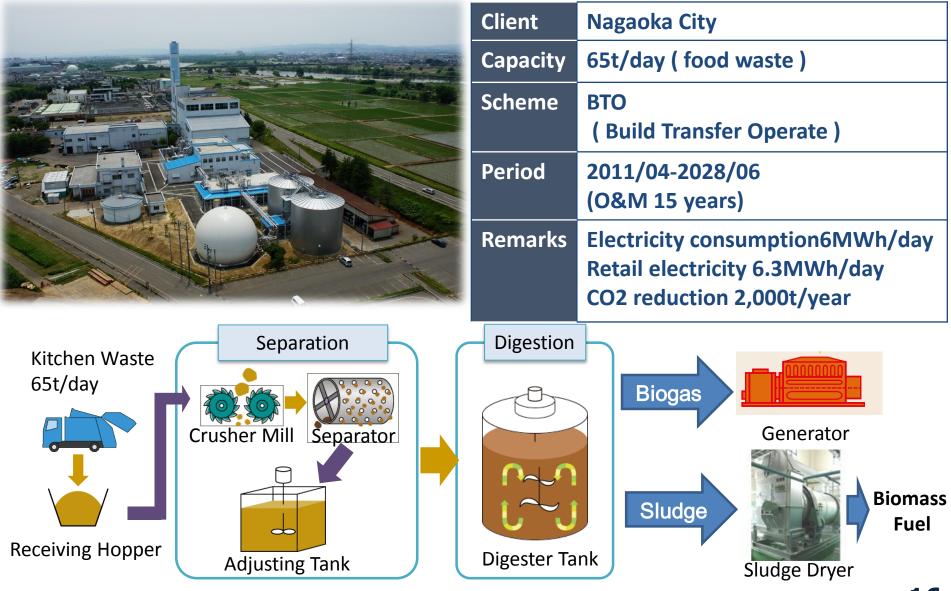
Client	Yokohama City	
Туре	Biogas from Sewage Sludge	
Capacity	12,500 m3/day (wet sludge)	
Output	4,500kW (900kW x 5)	
Scheme	PPP ( O&M 20 years)	
Budget	JPY 8.3 Billion (VFM 8.5%)	
Remarks	<ul> <li>CO2 reduction(588ton/day)</li> <li>EPC/O&amp;M cost reduction 8.5% (JPY 42million)</li> </ul>	





### Biogas power generation : Food Waste



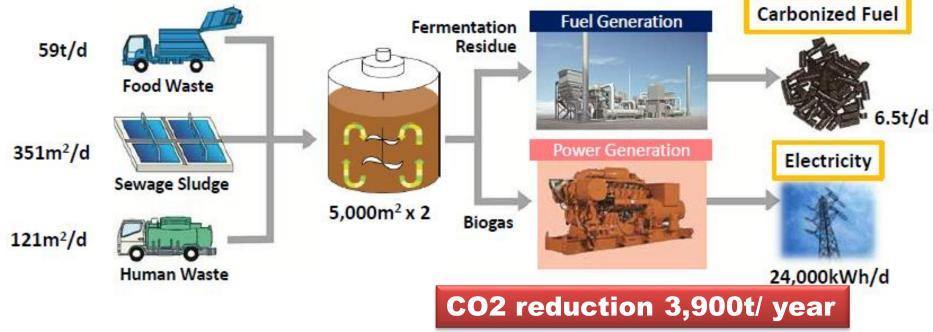


## Biogas power generation : Mixed Organic Waste





Client	Toyohashi City, Aichi Pref.	
Capacity	472m3/day ( sewerage sludge ) 59t/day (kitchen waste)	
Scheme	BTO ( Build Transfer Operate )	
Period	O&M 20 years)	



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### Thank you for your kind attention.



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