

# Offsetting Pollution Abatement Costs through Benefits of Circular Economy

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**The Energy and Resources Institute**



Creating Innovative  
Solutions for a  
Sustainable Future

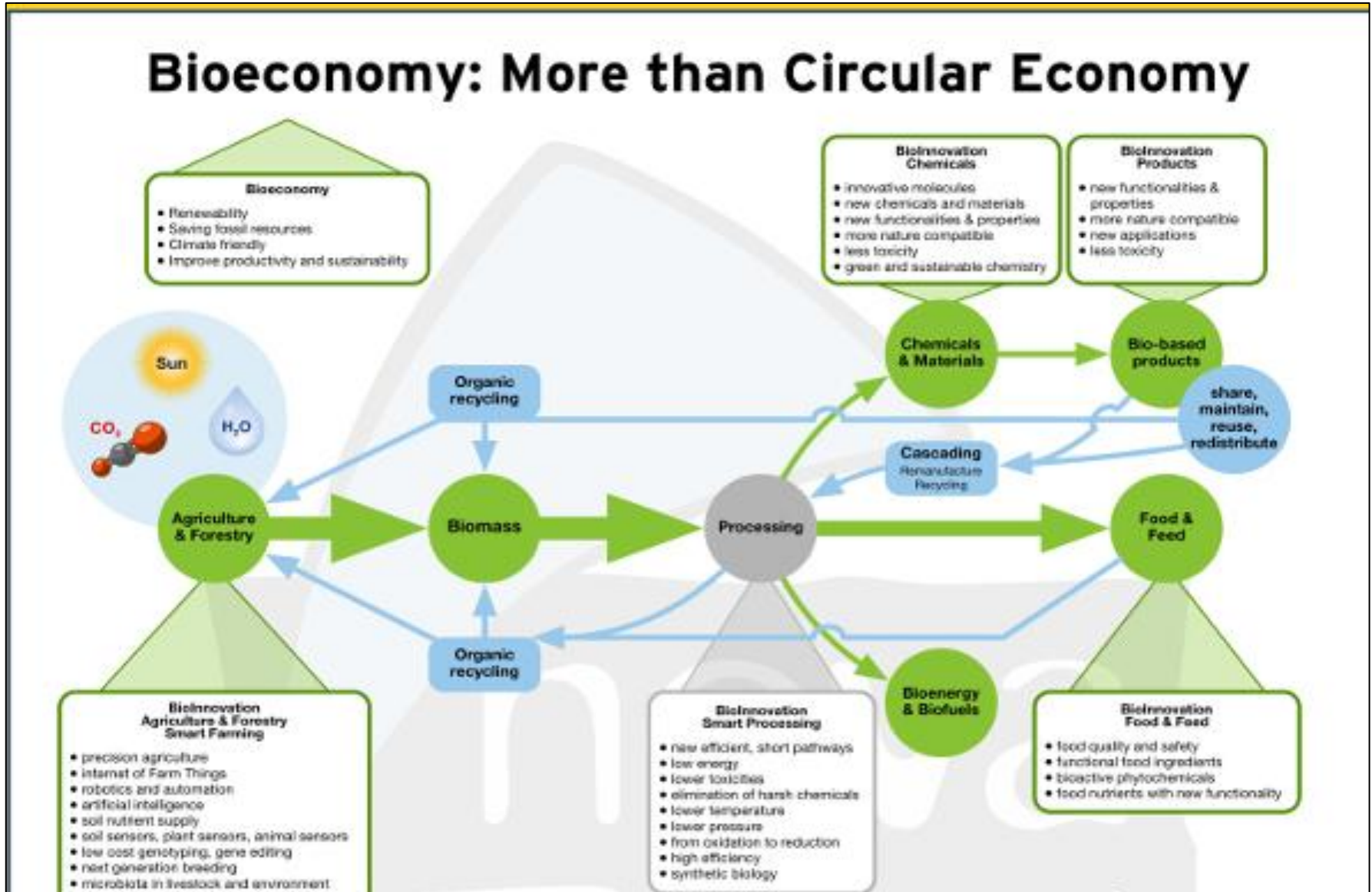
# Content

- Agriculture Waste
- Syngas / Waste gas
- Plastic waste
- Waste Glycerol

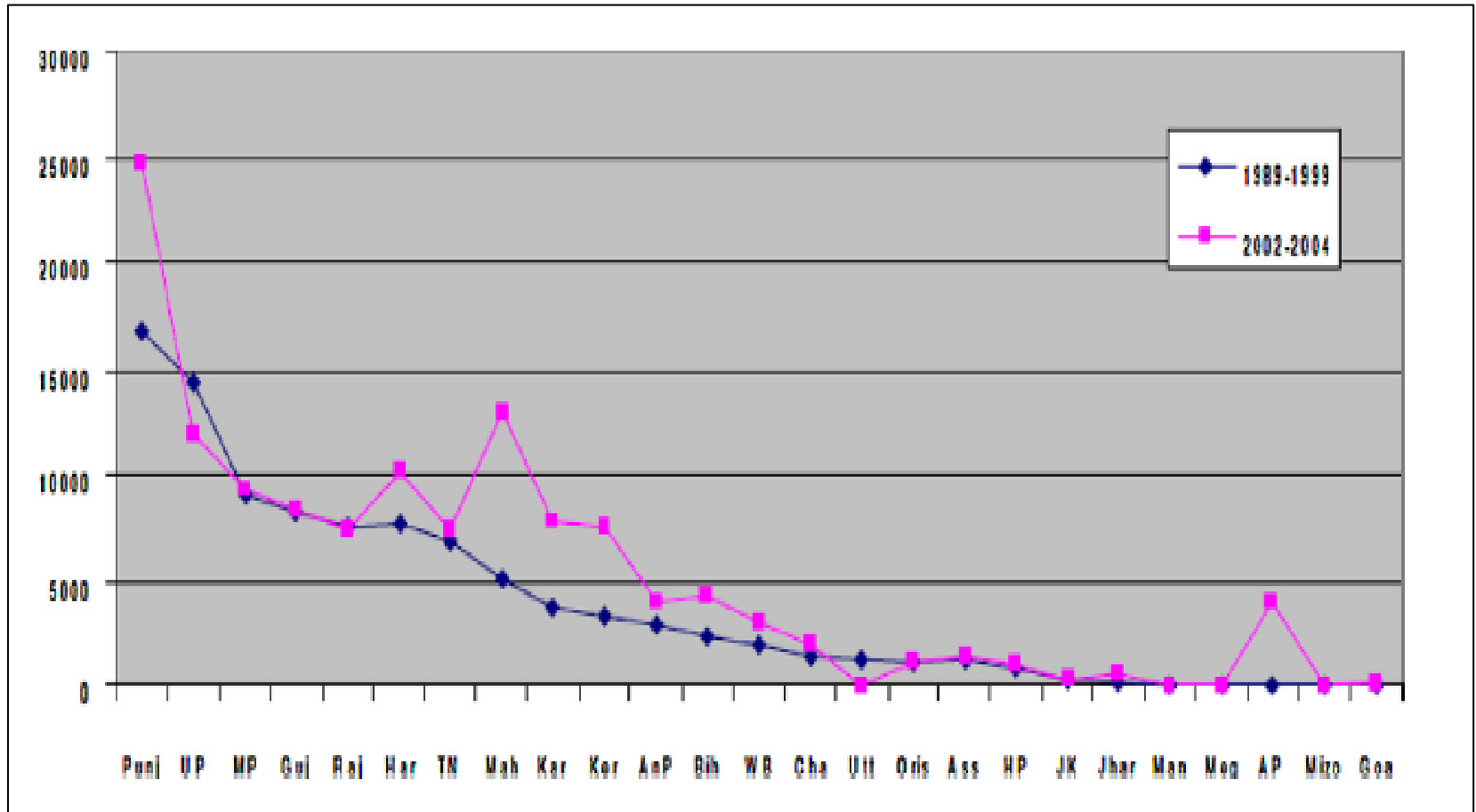
# More than the “3R”



# Waste valorization for circular economy

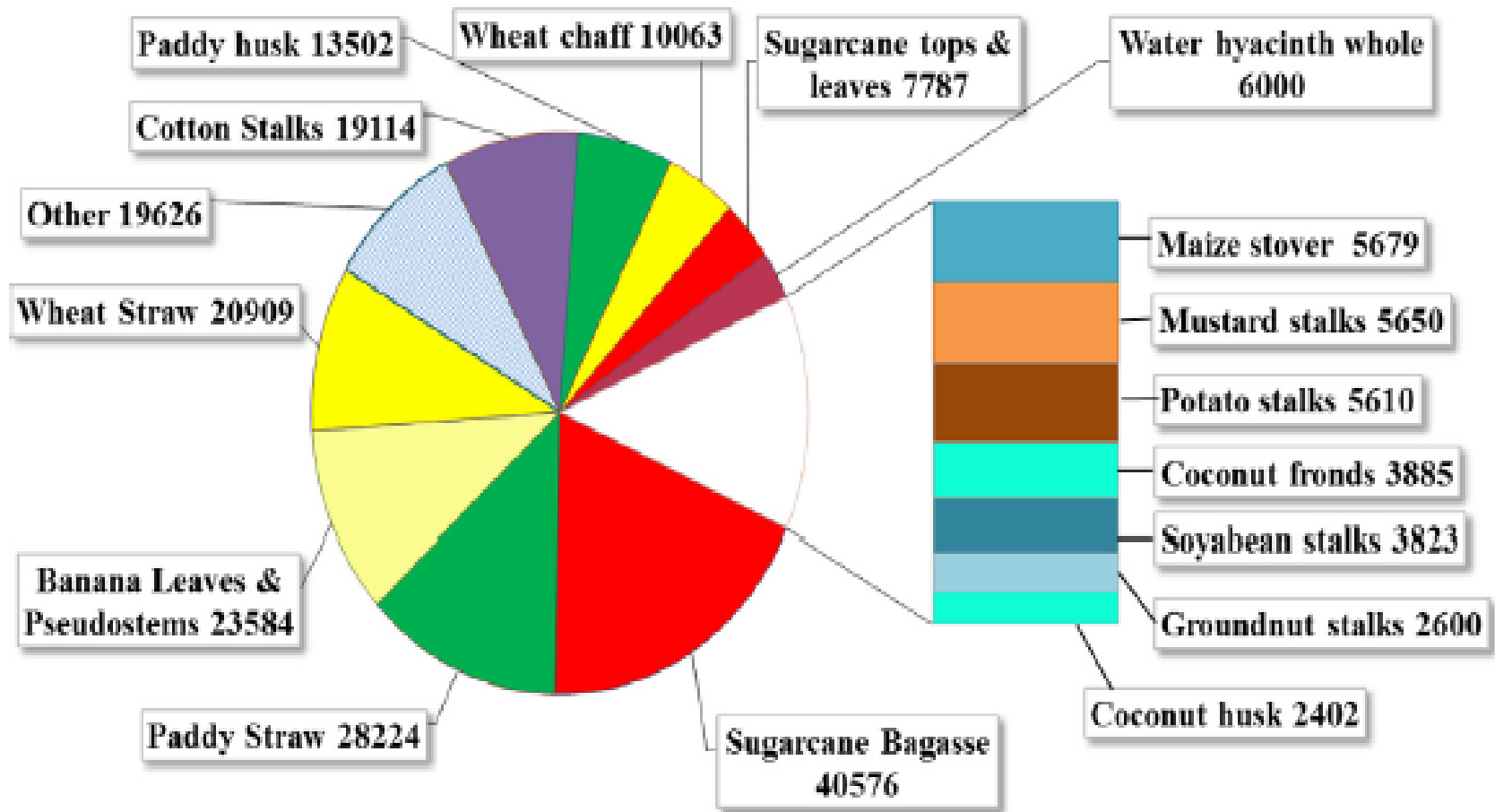


# Agriredisues in India



State wise comparison between biomass surplus availability between the years 1989–1999 and 2002–2004 (TERI, 2008).

# Agriresidues in India



Residue wise contribution (Kton) to total biomass surplus.

# Utilization of Agriresidues in India

Aggregated Residue utilization in Haryana, Punjab and West Bengal.

State	Animal feed (%)	Thatching (%)	Fertilizer (%)	Domestic fuel (%)	Industrial use (%)	Total utilization (%)	Surplus (kton/year)
Haryana	56	0.3	2	8	6	72	8044
Punjab	68	0.2	2	1	NA	71 <sup>a</sup>	11979
W. Bengal	43		18		6	67	9429

# Rice production in India

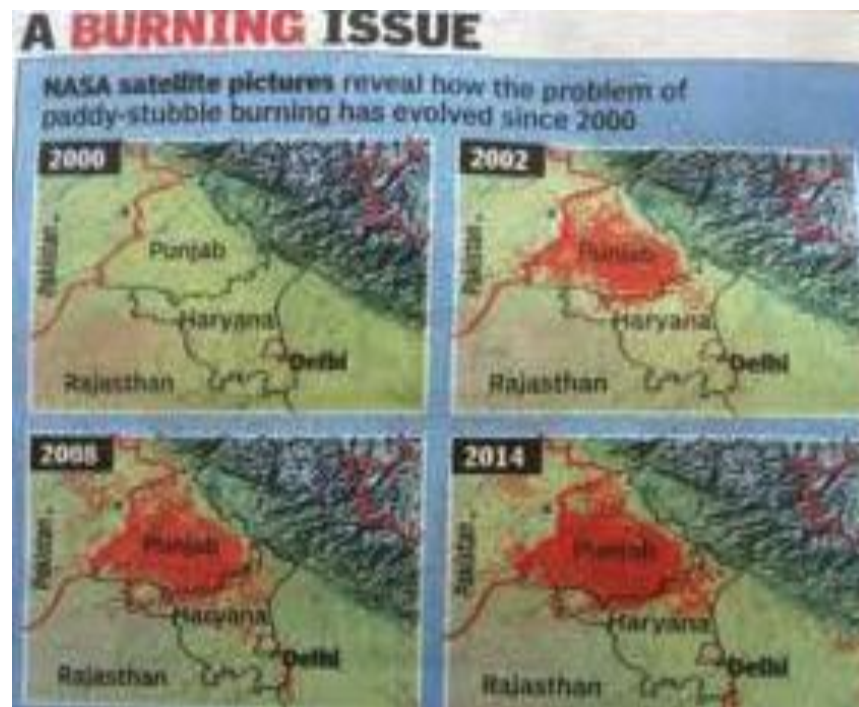
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Total rice straw produced in India	97,192 kt
Surplus produced	22,289 kt
Rice straw used for domestic purposes	27,320 kt (28% of total surplus)
Other activities	47,584 kt
Lower heating value of rice straw	14 MJ/kg
% contribution from open burning	0.05
GHG emissions from open field burning	566,165 tCO <sub>2</sub> ea <sup>-1</sup>
Total surplus subjected to open burning in Punjab and Haryana	48%
Total rice straw burnt in India	13,915 kt (62% of total surplus)

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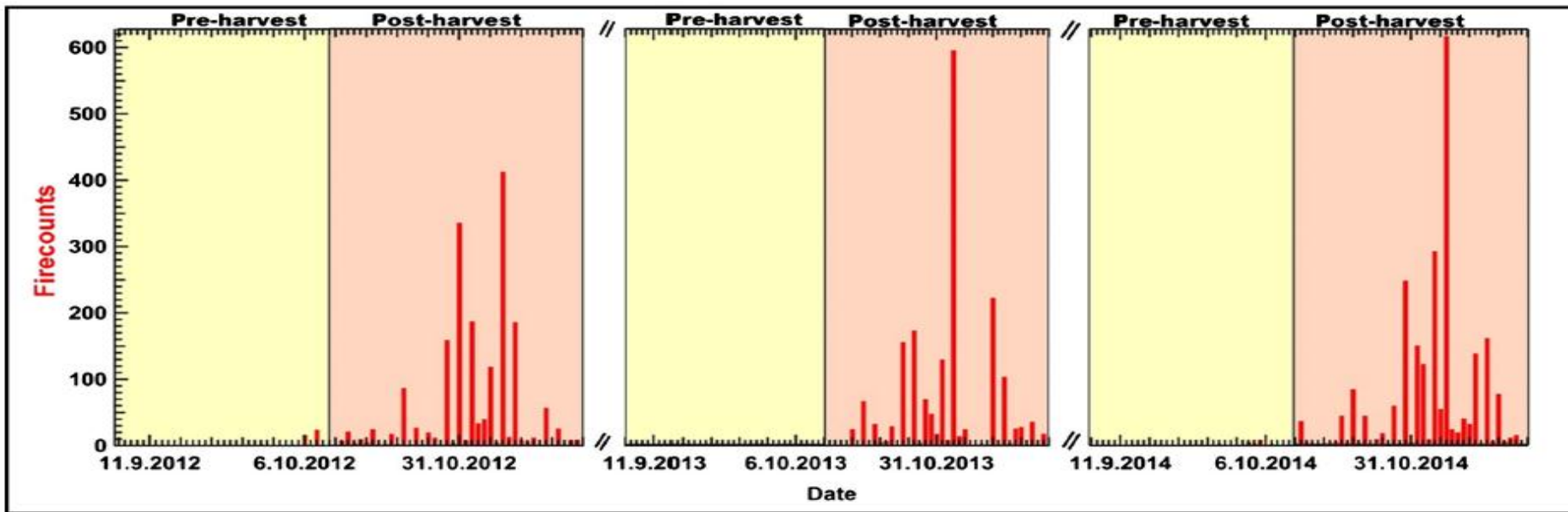
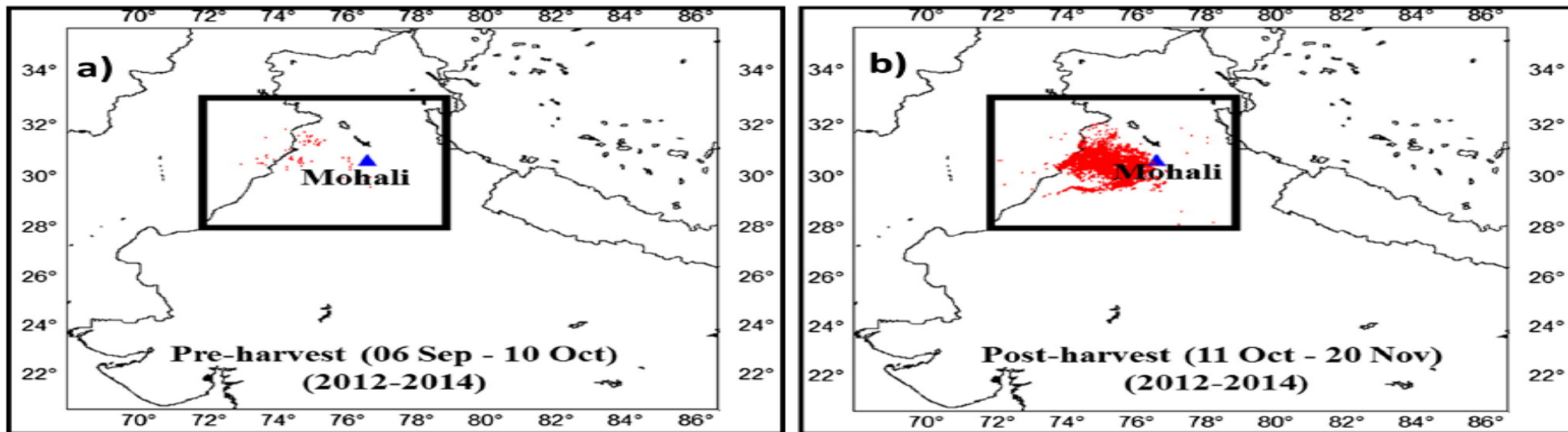
# Burning of Paddy



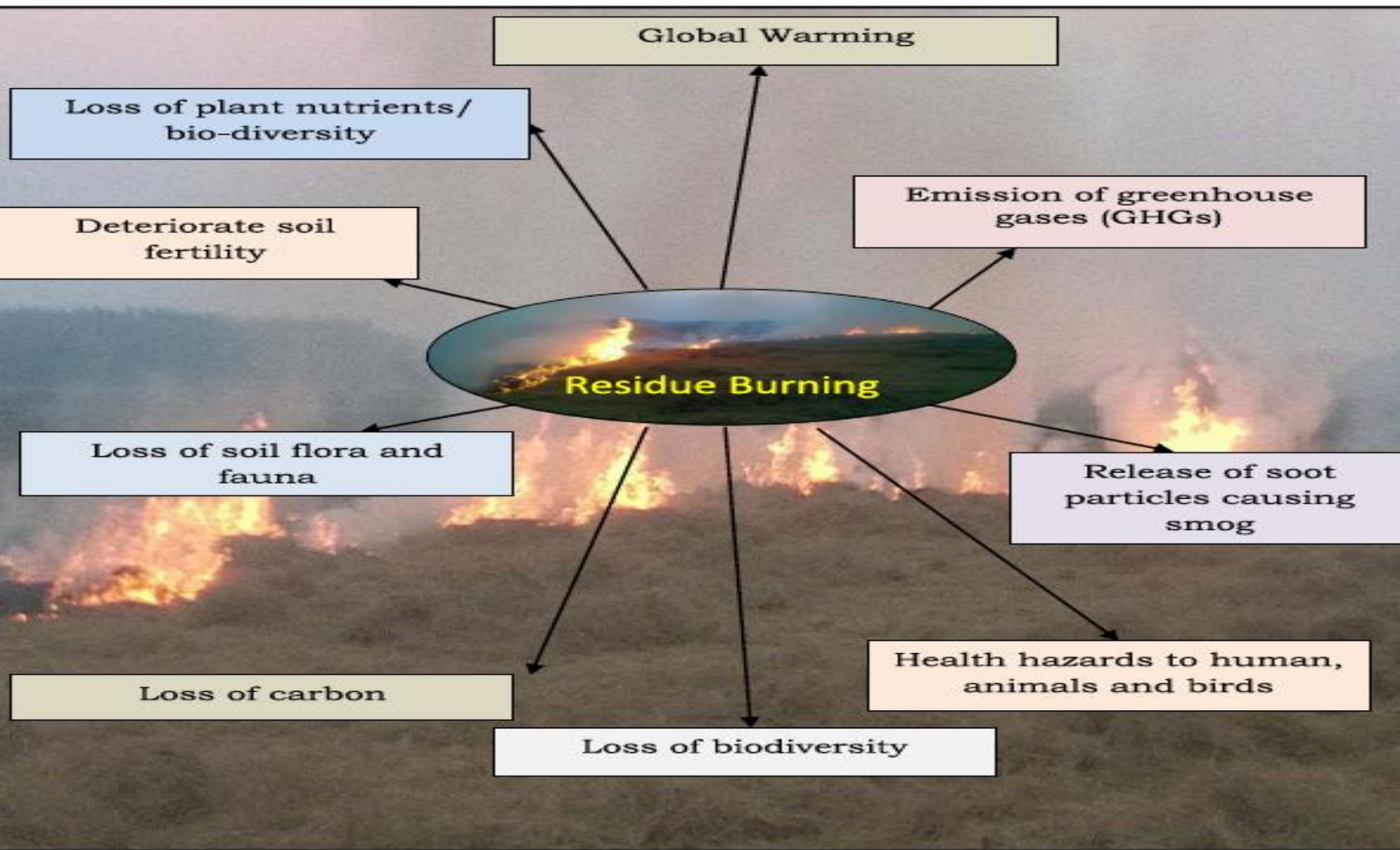
S.no.	Name of pollutant	EF (g/kg <sub>dm</sub> )	India (Gg)
1	CO <sub>2</sub>	1460	16253
2	CH <sub>4</sub>	1.20	13
3	N <sub>2</sub> O	0.07	1
4	CO	34.70	386
5	NMHC	4	45
6	NO <sub>x</sub>	3.10	35
7	SO <sub>2</sub>	2	22
8	Total particulate matter (TPM)	13	145
9	Fine particulate matter (PM <sub>2.5</sub> )	12.95	144

Gg- Giga gram, g/kg<sub>dm</sub> = gram per kg of dry matters

# Fire counts pre/post harvesting of paddy

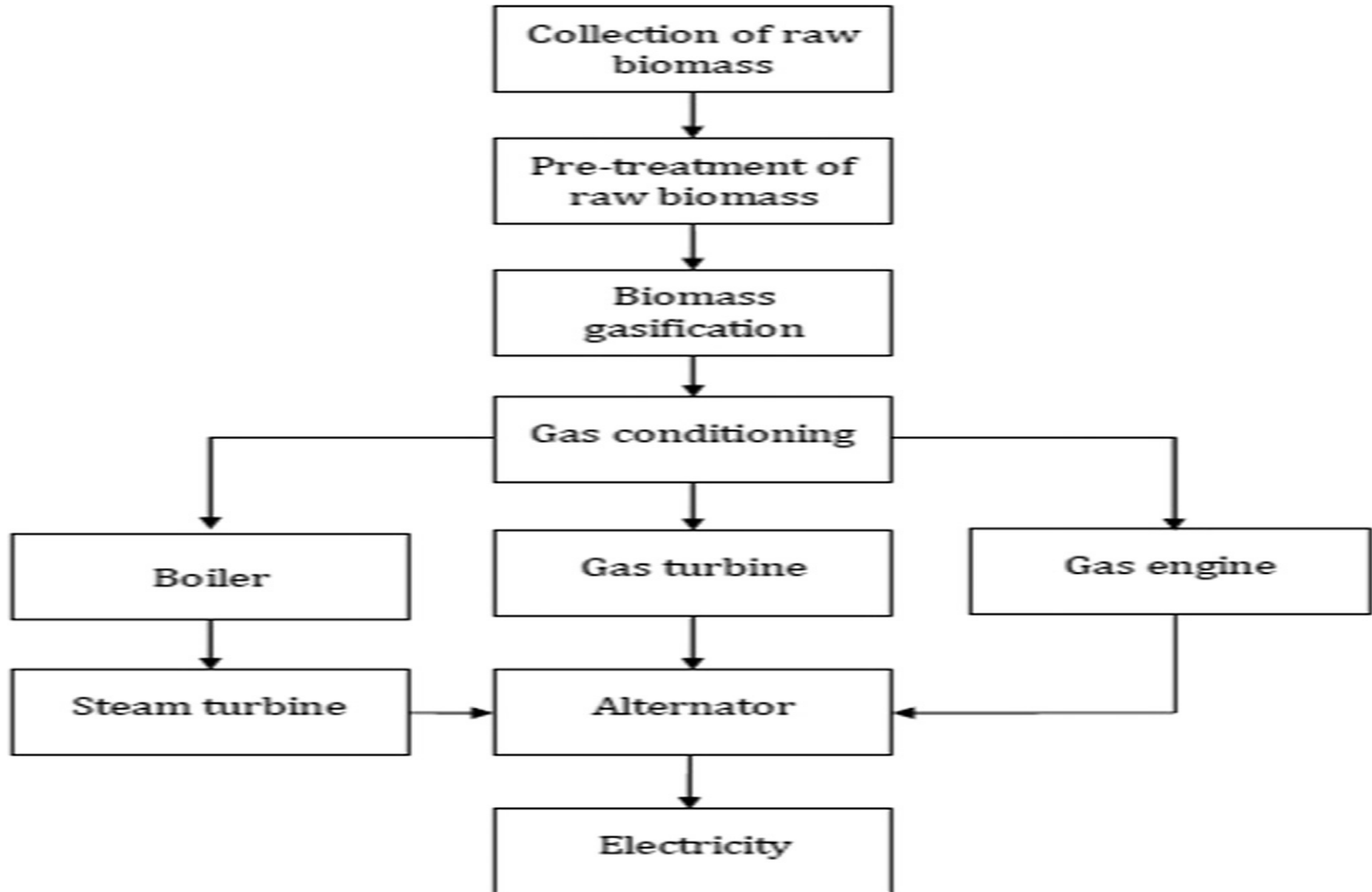


Ref: Chandra BP, Sinha V. Contribution of post-harvest agricultural paddy residue fires in the NW Indo-Gangetic Plain to ambient carcinogenic benzenoids, toxic isocyanic acid and carbon monoxide. Environment international. 2016 Mar 1;88:187-97.

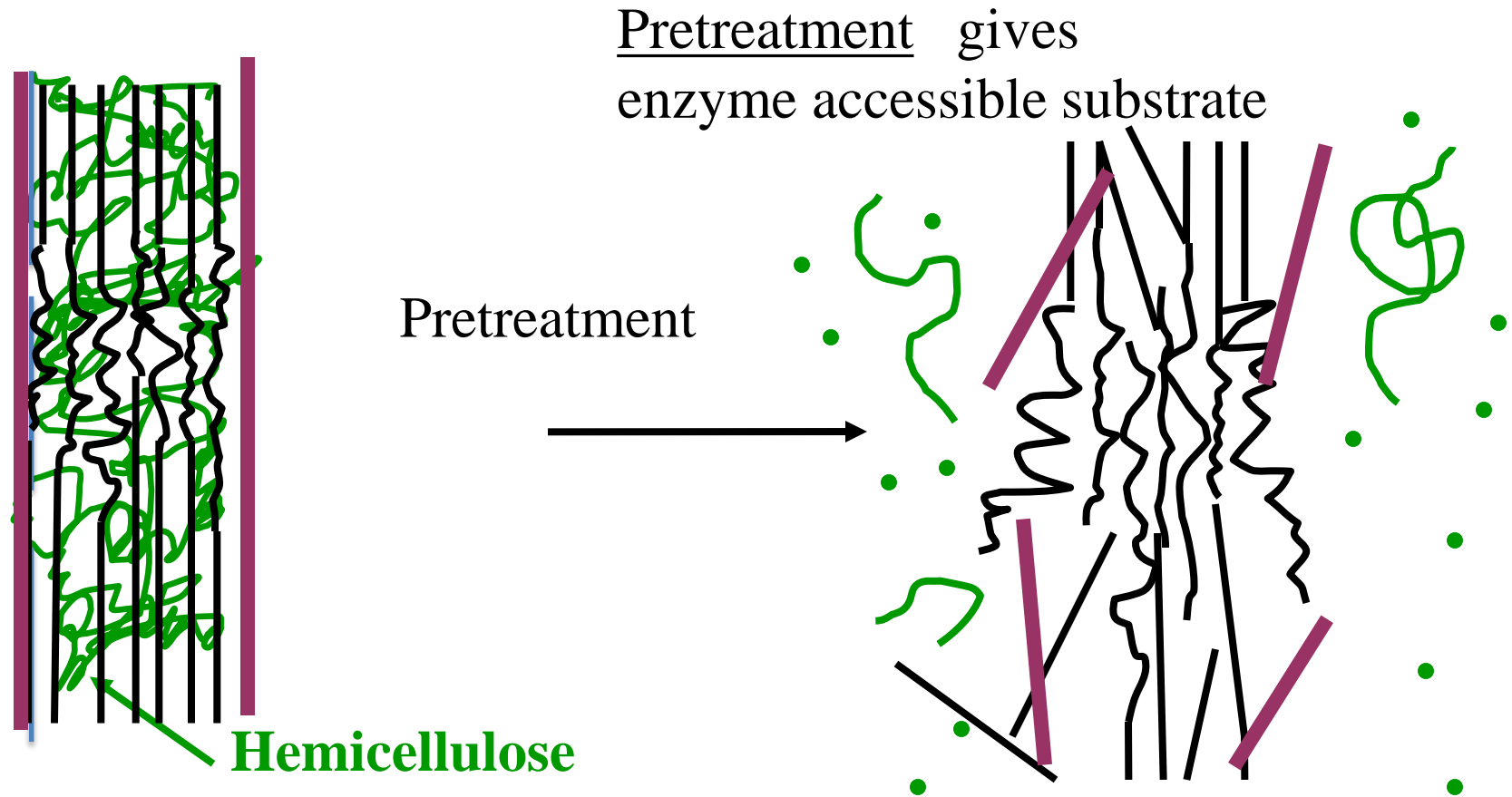


Immense amount of emissions generated due to the burning of the paddy straws causes smog and increase in pollution levels in the adjoining areas especially Delhi

# Biomass to Electricity

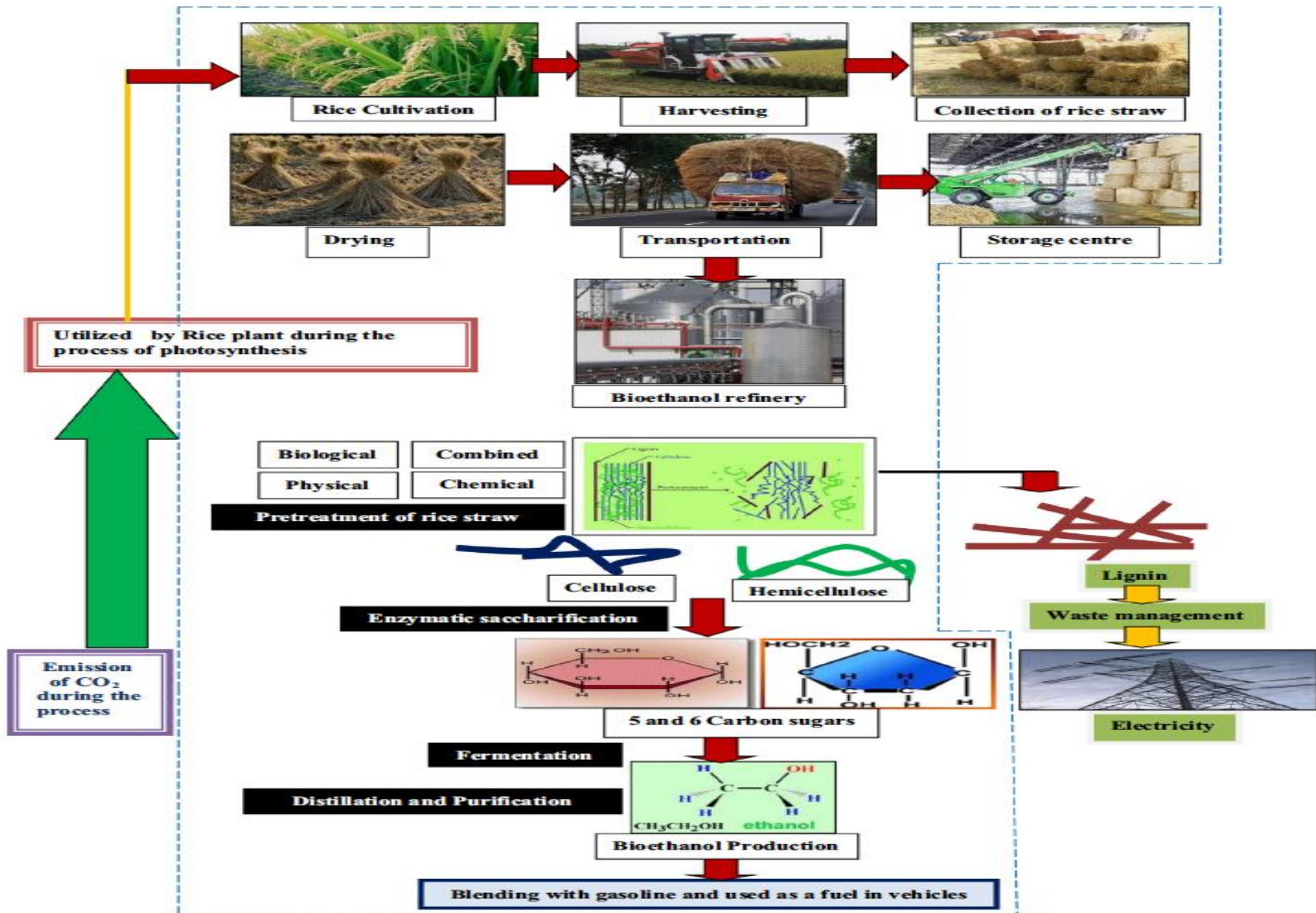


# Biotechnological Route to utilize waste

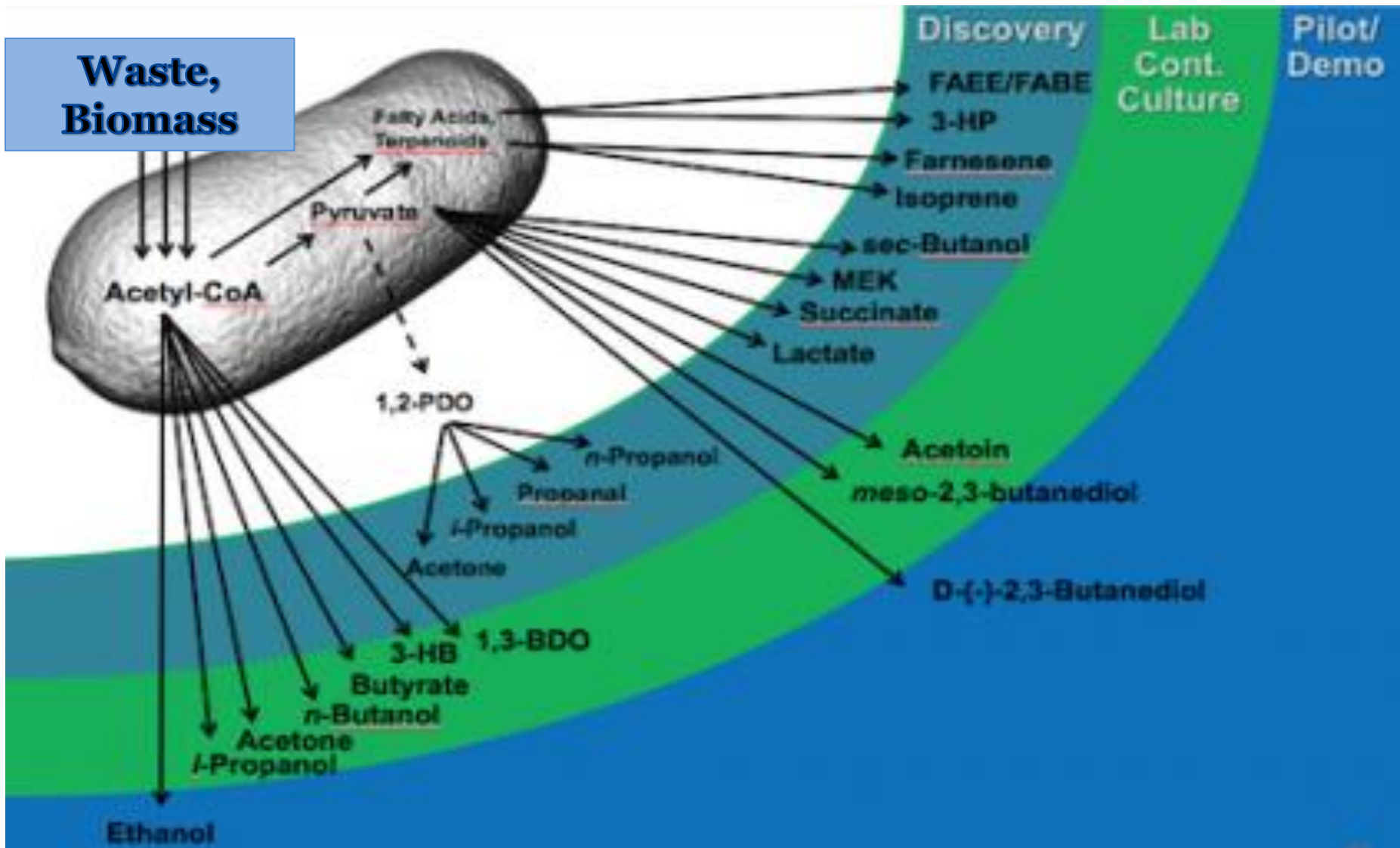


The chemical composition of rice straw depends on varieties and growing season  
The general composition of rice straw is cellulose (33–47%), hemicellulose (19–27%), lignin (5–24%) and silica (18.3%)

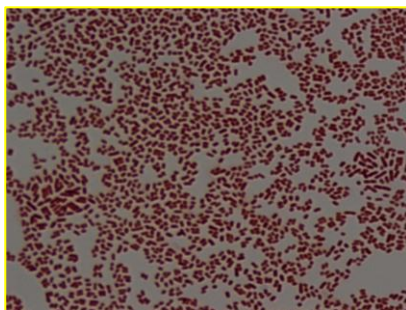
# Bioethanol production from waste



# Biochemicals from waste valorization

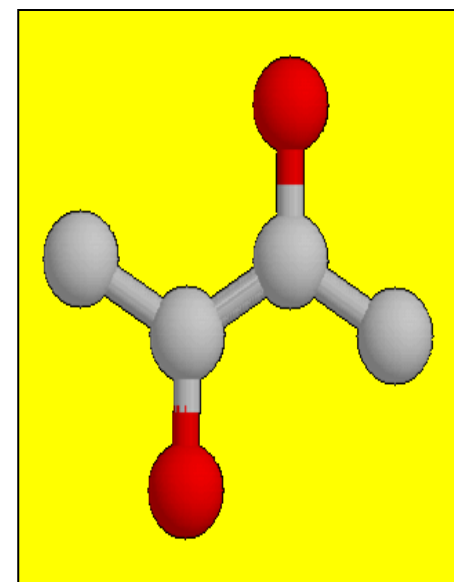


# Biomass to 2,3-Butanediol (Green chemical)



Microbes

Fermentation

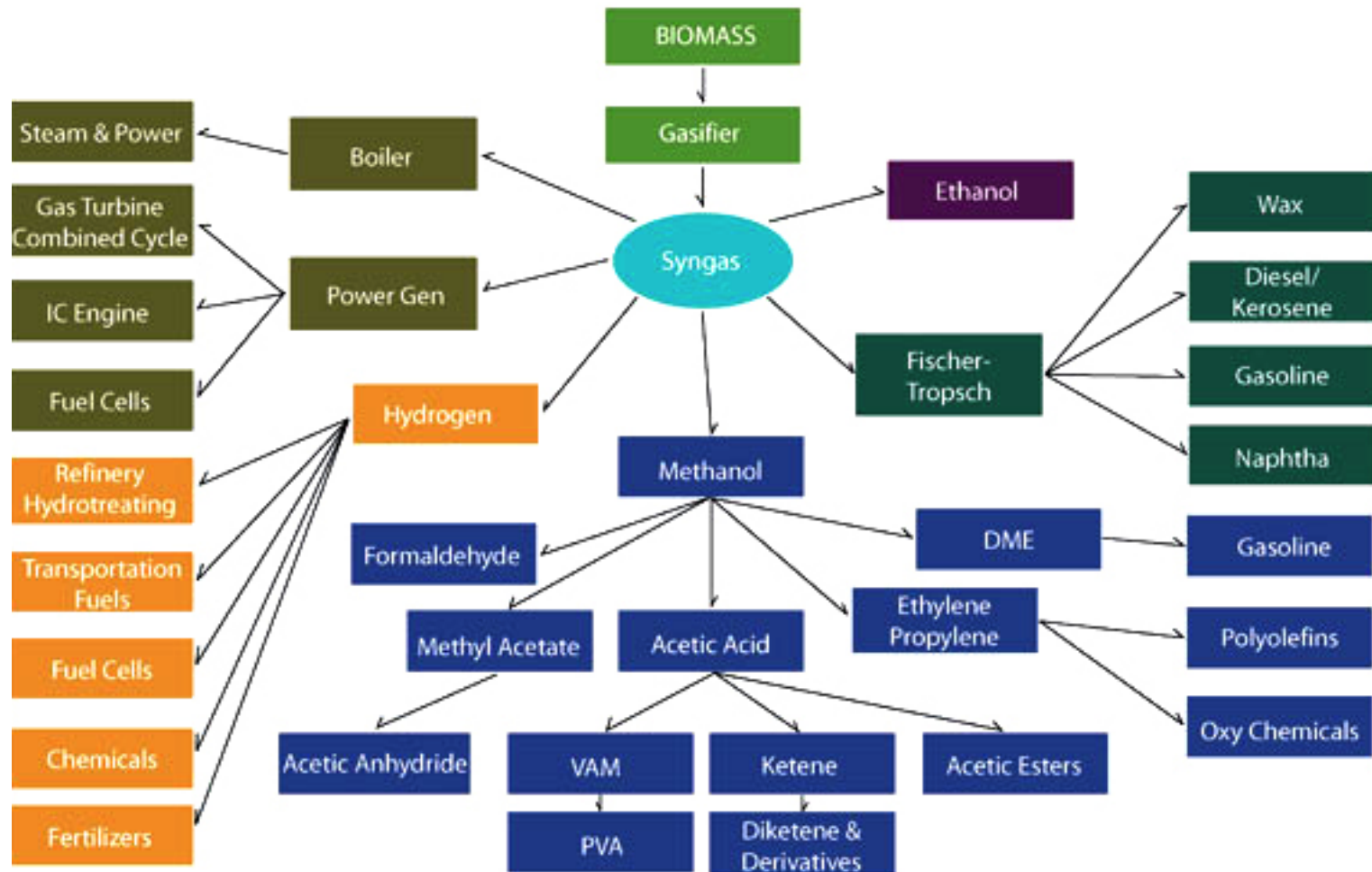


2,3-Butanediol

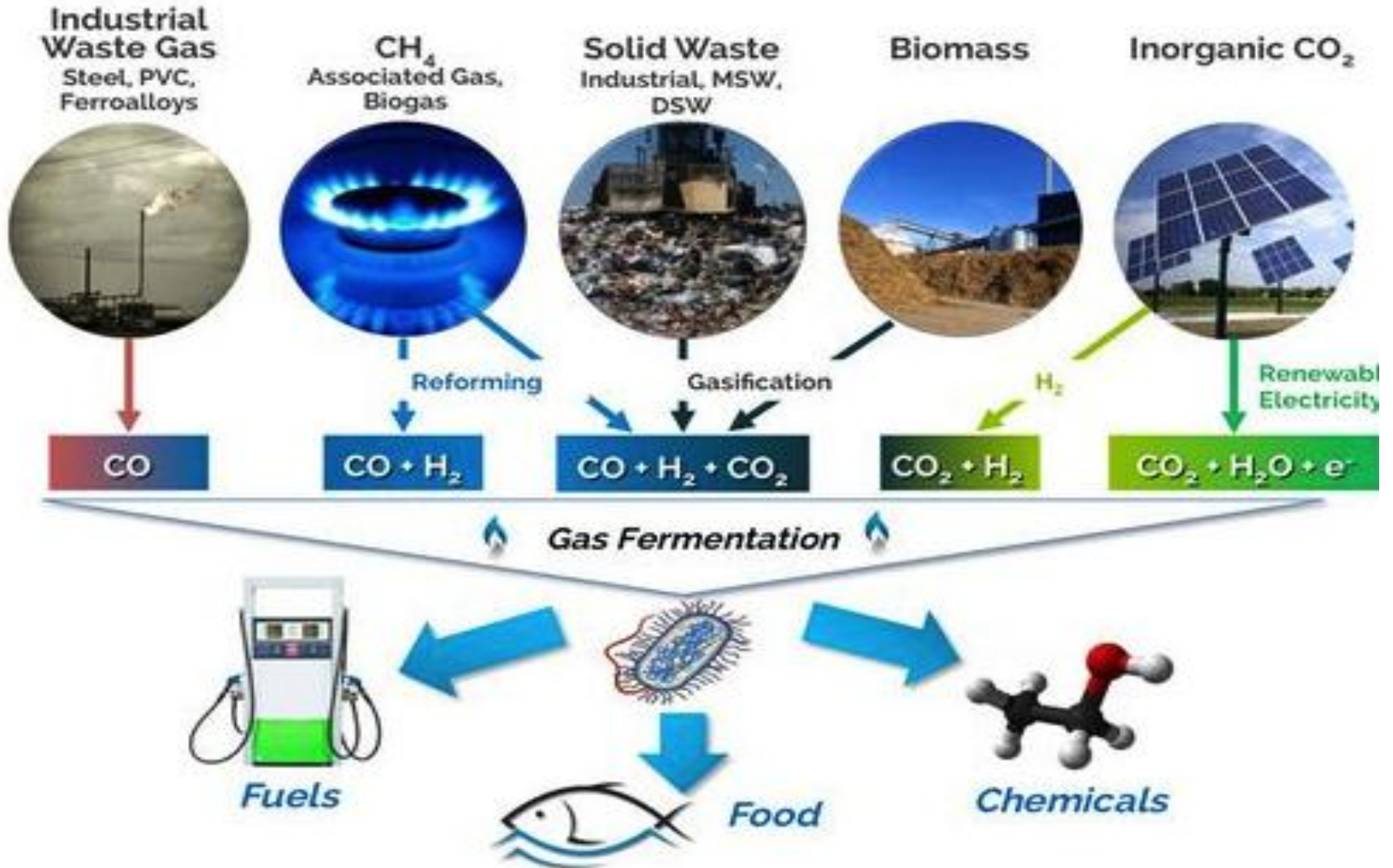
The global demand for 2,3 Butanediol was 58,000 tons in 2010, which is expected to reach 74400 tons by 2018, growing at a rate of 3.2% from 2013 to 2018.



# Syngas to Product synthesis



# Reuse of waste gas from different sources

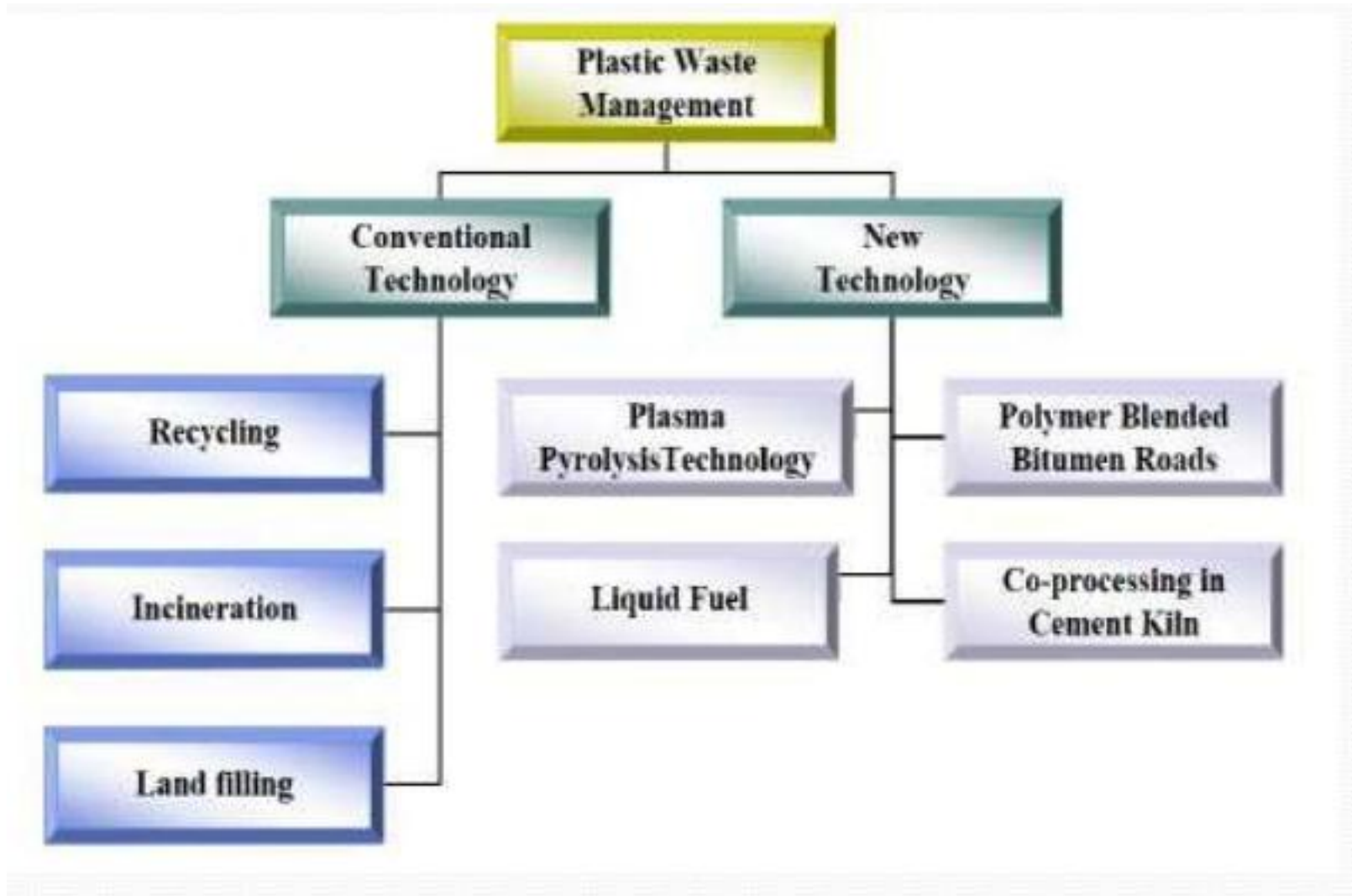


# Reuse of plastic waste

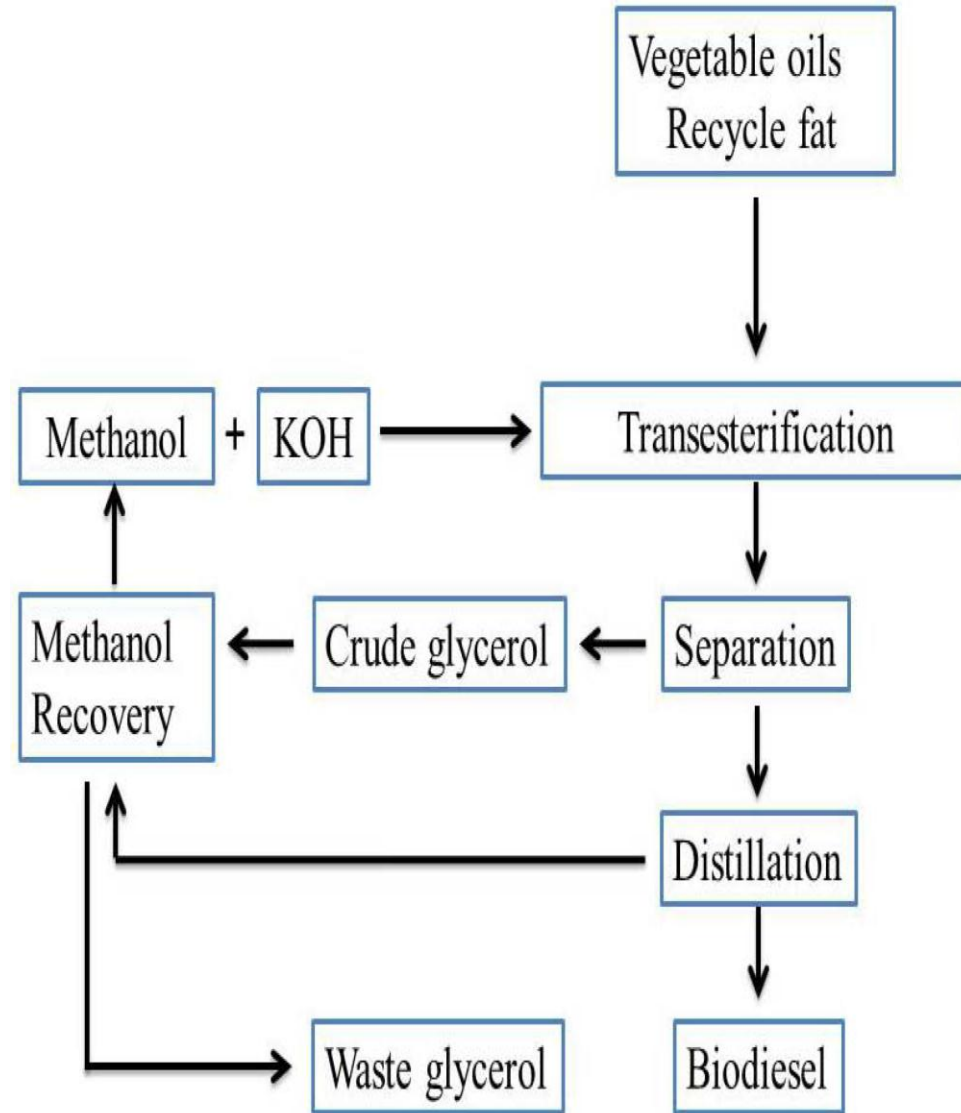


Per Capita Plastic Consumption  
(in kg)

# Plastic waste management

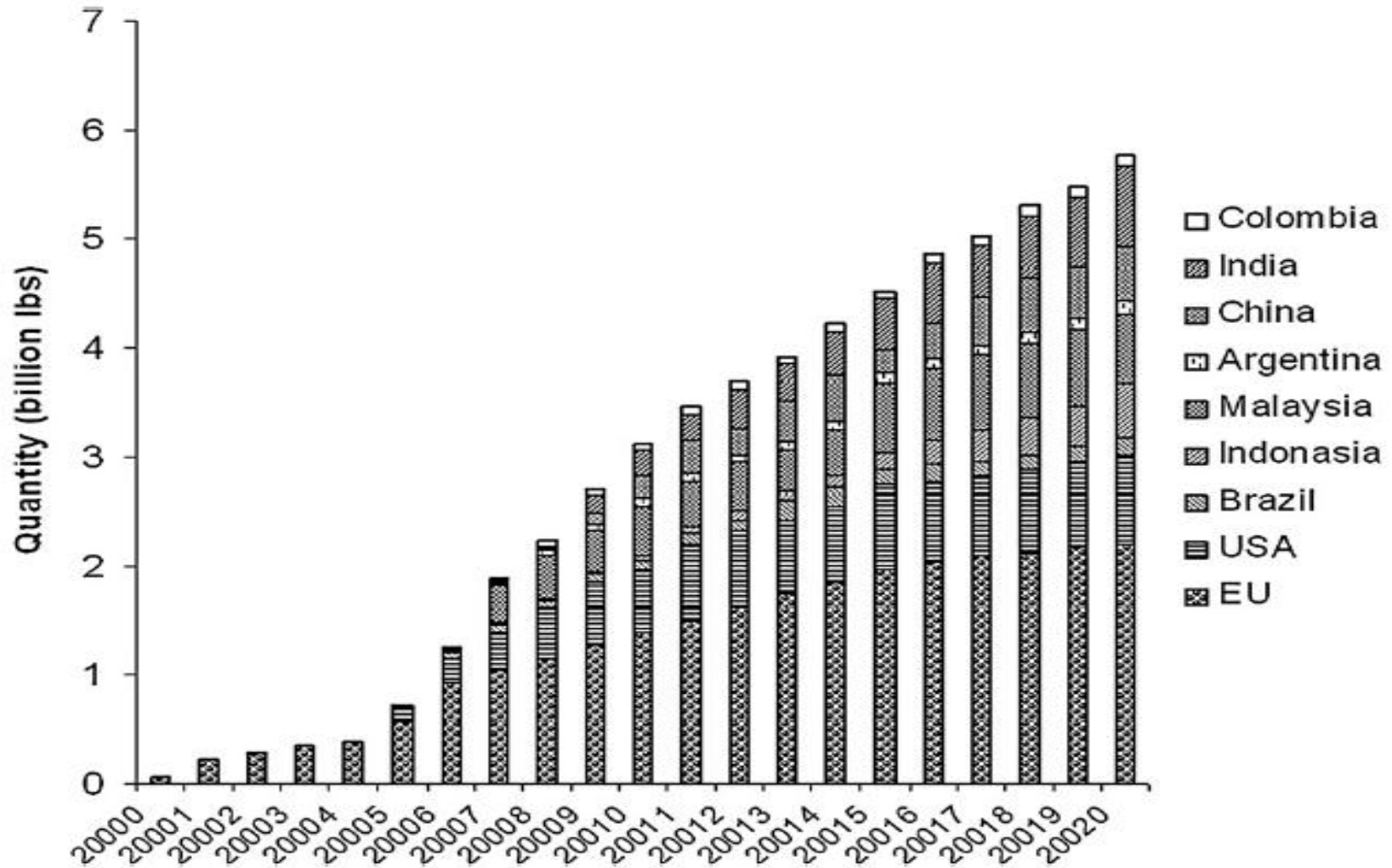


# Biodiesel derived Crude/Waste Glycerol



Ref: San Kong P, Aroua MK, Daud WM. Conversion of crude and pure glycerol into derivatives :a feasibility evaluation. Renewable and Sustainable Energy Reviews. 2016 Sep 1;63:533-55.

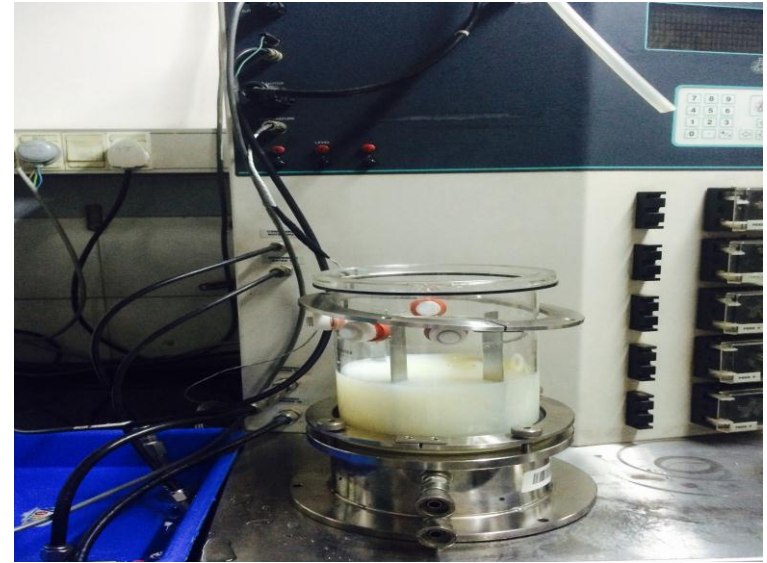
# Biodiesel derived Crude/waste Glycerol



Estimated production of crude glycerol from different countries

Ref: Ayoub M, Abdullah AZ. Critical review on the current scenario and significance of crude glycerol resulting from biodiesel industry towards more sustainable renewable energy industry. Renewable and Sustainable Energy Reviews. 2012 Jun 1;16(5):2671-86.

# Waste Glycerol ( Cost 0\$)



## Waste glycerol components \_(on type of crop used for biodiesel)

- ◆ Glycerol 20-65%
- ◆ Soap
- ◆ Methanol
- ◆ Sodium/potassium Salts

# Waste glycerol to 2,3-Butanediol



Before



After 24hrs



# Challenges

- Pretreatment methods needs to be cost effective.
- Transportation of raw material to balance demand and supply.
- Upscale is a challenge.
- Technical challenges for environment friendly downstream purification and waste treatment
- Analysis of the processes, technologies, and markets, incorporating uncertainty in key technological and market parameters.

# Way forward

- **Advanced pretreatments integrated with plant science-** To enhance the digestibility/reactivity of the fiber component (cellulose and hemicellulose)
- **Enzymatic hydrolysis of pretreated celluloses** -To produce fermentable sugars, remove part or all of the cellulose and hemicellulose, increase feed value of residual solids.
- **Use of genetically engineered strain** - Strains capable of assimilating pentoses and hexoses with reduced byproducts.
- **Separations technology (Downstream)** – Use of energy efficient recovery of different bio-products from fermentation broth.
- **Comprehensive economic analysis** – Analysis of the processes, technologies, and markets in India for circular economy

**Thank you**